

Worldwide compatible coupling system

Quick-action coupling (Coupling with gas shut-off valve): DKT

Type DKT for in-hose or torch side connection

The quick-action coupling DKT according to EN561, ISO 7289:

- safe interruption of gas flow by automatic gas cut-off when disconnecting
- no mixing up by different coding of coupling pins
- prevents accidental disconnection
- all metal components in brass 2.0401 / spring 1.4310

Safety elements of the IBEDA quick-action coupling DKT:

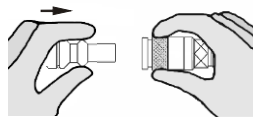
- SV Shut-off valve

Function:

- Push-Systems

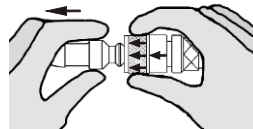
Coupling:

hold the sleeve and connect it with the coupling pin by pressing both parts together until they are locked.



Uncoupling:

push the sleeve forward and remove the coupling pin from the coupling body.



BAM Certified and under surveillance
Certification N°: BAM/ZBA/007/03

**Tested with
6000 cycles**

Maintenance:

Couplings are wearing parts and have to be tested by a qualified and authorised person (at least once a year). The tests have to be performed when the couplings are connected as well as disconnected.

Leakage tests are to be performed with inert gas or air (free from oil and grease) or the operating gas.

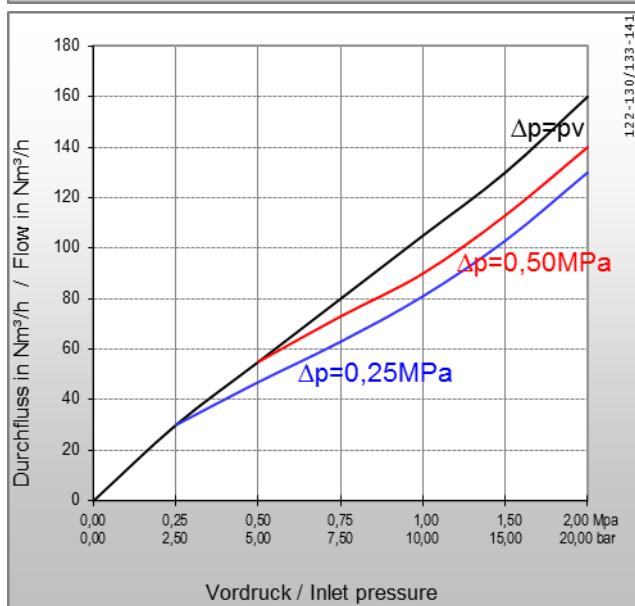
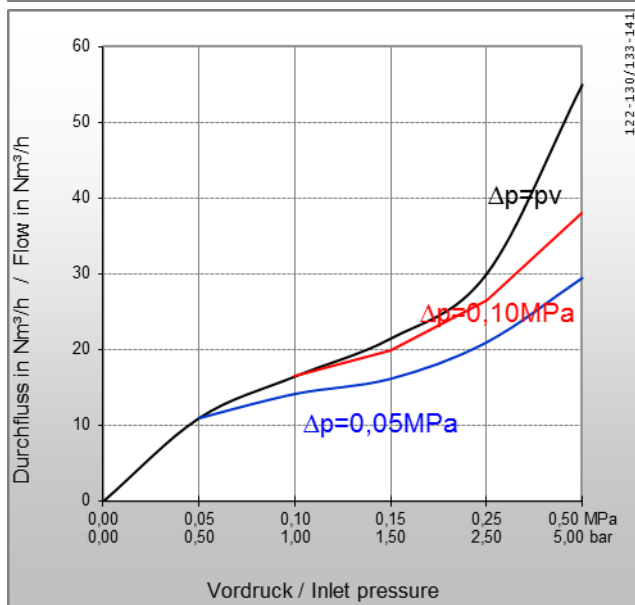
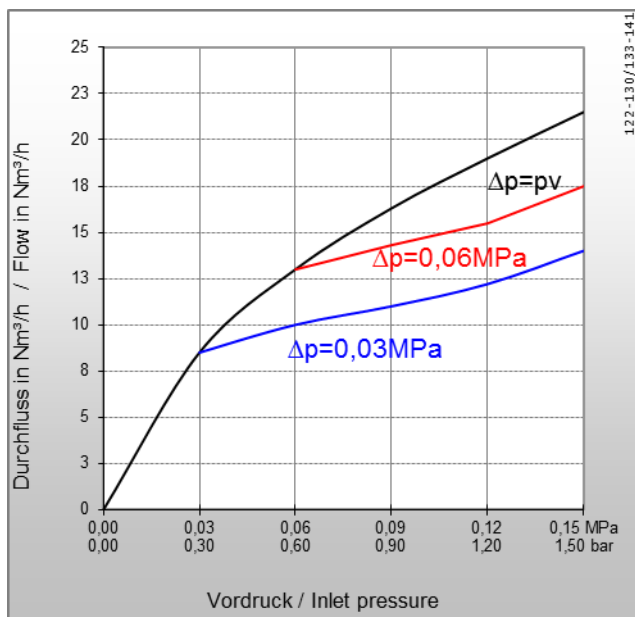
Quick-action couplings are only to be opened and repaired by the manufacturer.

Technical Data:					
Gas types:	Acetylene (A)	Hydrogen (H) Industrial Gas (C)	Natural Gas (Methane) (M) Propane (P)	Oxygen (O)	Compressed Air (D) Nitrogen ²⁾ (N) Carbon dioxide ²⁾ (N) Argon ²⁾ (N) Helium ²⁾ (N)
Working pressure:	0,15 MPa 1,5 bar	2,0 MPa 20 bar	2,0 MPa 20 bar	2,0 MPa 20 bar	
Gas temperature:	-20°C up to +70°C (Oxygen -20°C up to +60°C)				
Ambient temperature:	-20°C up to +70°C				
Connection-hose pin:	4,0 mm; 5,0 mm; 6,3 mm; 8,0 mm; 9,0 mm				
Measure and weight:	diameter:		length:		weight:
	21,0 mm		68,0 mm		80,0 g
Compatible with:	Coupling pin D1, D2 and D4				

Other materials, surface finishing, gas types and additional connections available on request.

BAM certified couplings: Fuel gas > DKT-F; DKG-F; DKD-F <; Oxygen > DKT-O; DKG-O; DKD-O <

²⁾ These gas types are not covered by the BAM certification.



Type: DKT

Flow rates [air]:

pv = Primary pressure

ph = Secondary pressure

Δp = Primary pressure minus Secondary pressure

Conversion Factors:

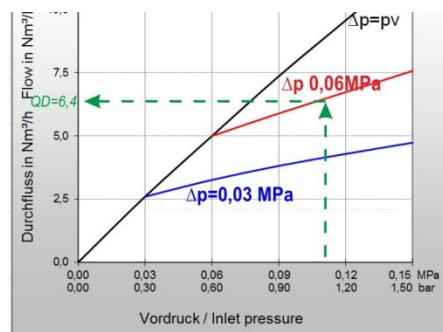
0,1 MPa = 1 bar = 100 kpa = 14,504 psi

1 m³/h = 35,31 cu ft/h

	A	H	P	M	M	O	E	L
QG ►	C ₂ H ₂	H ₂	C ₃ H ₈	CH ₄ +C	CH ₄	O ₂	C ₂ H ₄	C ₃ H ₆
F	1,2	3,8*	0,90	1,25	1,4	0,95	1,02	0,92

* Conversion factor 2.5 for devices comprising a flame arrestor
The conversion factor for free flow is 3.8.
(Reference: BAM report 220, D. Lietze)

Example:



$$QG = QD \times F$$

$$QG \blacktriangleright A = 6,4 \times 1,2 = 7,68 \text{ m}^3/\text{h C}_2\text{H}_2$$

QG = flow / gas type

F = conversion factor

QD = flow / air

Certification / Technical Standards / Rules

BAM Federal Institute for Materials Research and Testing, DGUV German Employer's liability insurance association rules and regulations, DVS German Association for Welding, Cutting and Allied Processes, TRBS German Technical rules for operation safety

Standards/ Approvals

Company certified according to ISO 9001:2015 and ISO 14001:2015, CE-marking according to: Pressure Equipment Directive 2014/68/EU

(Subject to change without notice)